

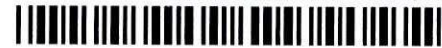


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

4571

K10003
Job Sheet 179012



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified: DD
IPP Rev: O 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS PER ECN11-684 VERF: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 1/20/2018 6 JUL 26 2018 9-89
110	Packaging	4 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-5		
120	QC	4 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
130	Packaging	4 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2		
135	DC	4 pcs	6/22/18	6/22/18	0.00	0.00	DC		
140	QC21-FG	4 Ea	6/22/18	6/22/18	0.00	0.00	QC21		DAS 53 9-89

Part Op 135 - Create White labels only per PPP K10003
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (8 ea)	90-Start up Operation	5053944
AN4-6A	Bolt	64 Ea (16 ea)	90-Start up Operation	5058982
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5066303
AN6-12A	Bolt	32 Ea (8 ea)	90-Start up Operation	5041107
D2570	Bushing	96 Ea (24 ea)	90-Start up Operation	5081628
D2571	Saddle, Fwd, Out	4 Ea (1 ea)	90-Start up Operation	5058096X2 5078380X2
D2572	Saddle, Fwd, In	4 Ea (1 ea)	90-Start up Operation	5058098X2 5072786X2
D2573	Saddle, Aft, Out	4 Ea (1 ea)	90-Start up Operation	5058306X1 5077017X3
D2574	Saddle, Aft, In	4 Ea (1 ea)	90-Start up Operation	5072018
D2747	Set Screw	16 Ea (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5057897
D2877	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5053523X4 5057899X4
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5068729
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5054672X2 5068231X2
D3407-041	Tow Ring	4 Ea (1 ea)	90-Start up Operation	5020752X1
D3417-5	Washer	8 Ea (2 ea)	90-Start up Operation	5071284
D3456-1	Washer	4 Ea (1 ea)	90-Start up Operation	5066484
D3533-1	Set Screw	8 Ea (2 ea)	90-Start up Operation	5050331
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5089365
MS21043-4	Nut	20 Ea (5 ea)	90-Start up Operation	5062096X35 5089277X2
NAS1149D0463J	Washer	128 Ea (32 ea)	90-Start up Operation	5062379

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Cross tube	
NCR No. _____		Small Fab	
Date: _____		Finishing	
Step #: _____		Composite	
Description Work Order Deviation		Skid-tube	
		Machining	
		Thermoforming	
		Large Fab	
		Water Jet	
		Prod. Eng. Coord.	
		Rec/Store/Packaging	
		Supplier	
		Engineering	
		Quality	
		Other	
		MRB (QS1042) Approval	

DART AEROSPACE Container No: S095217 Part: K10003 Job No: 179012 Serial No/Batch: S095217 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 07/23/18		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																							
Work Order update only		MRB (QS1042) Approval																																																							
Work Order: _____ Part No. _____ NCR No. _____ Date: _____ Step #: _____ Description Work Order Deviation		Disposition																																																							
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OTHER: _____		Finish Misread Turning Sequence																																																							

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	182	0
	AN4-6A	64	1,344	0
	AN4C46A	16	94	0
	AN6-12A	32	173	0
	D2570	96	212	0
	D2571	4	26	0
	D2572	4	22	0
	D2573	4	18	0
	D2574	4	14	0
	D2747	16	264	0
	D2876	8	71	0
	D2877	8	74	0
	D3405-041	4	28	0
	D3405-043	4	31	0
	D3407-041	4	13	0
	D3417-5	8	43	0
	D3456-1	4	336	0
	D3533-1	8	176	0
	MS21042L4	96	2,911	0
	MS21043-4	20	727	0
	NAS1149D0463J	128	5,070	0
	NAS1149D0663J	32	775	0

Part Specifications

Specifications could not be found.